

ALLDOLLY

ADS to ADX modification Kit

Parts included in kit:

- (1) 1"x1" splice
- (1) 1/2" x 1" splice
- (4) 1/4"-20 x 1" philips
- (4) 1/4" lock washer

Tools Needed:

- (2) 7/16" wrench or socket
- (1) File
- (1) Drill
- (1) Metal saw
- (1) Measuring tool
- (1) Philips Screw Driver

Instructions:

FIRST, DISASSEMBLE THE SLIDING BEAM AND BASE BEAM FROM YOUR ALLDOLLY. YOU MAY NEED TO REFER TO THE ASSEMBLY DOCUMENT THAT CAME WITH YOUR ALLDOLLY OR YOU CAN VIEW IT ON OUR WEB SITE.

1. CUT BOTH SLIDING AND BASE BEAM MEMBERS AS CLOSE TO CENTER AS POSSIBLE. (THIS IS NOT VERY CRITICAL IF YOU ARE ONLY MODIFYING ONE ALLDOLLY. FOR MULTIPLE CUTS KEEP THE CUT PARTS IN PAIRS.)
2. WITH FILE DEBURR SHARP EDGES INSIDE AND OUTSIDE CUT AREA OF BOTH BEAMS.
3. WITH TAPE MEASURE OR SCALE MEASURE FROM CUT ENDS AND MAKE A MARK 1 1/4" IN FROM EDGE AND CENTER ON BEAM. DRILL F SIZE OR (9/32" DIA.) HOLE THRU. DEBURR INSIDE EDGE OF HOLE.
4. SLIDE 1"x1" SPLICE IN TO SLIDING BEAM. LOOSELY THREAD ONE PHILIPS SCREW WITH LOCK WASHER INTO THE MIDDLE THREADED HOLE IN THE SPLICE JOINT.
5. SLIDE OPPOSITE HALF OF SLIDING BEAM ON TO 1"x1" SPLICE AND THREAD SECOND PHILIPS SCREW WITH LOCK WASHER IN TO THE MIDDLE THREADED HOLE IN THE SPLICE JOINT. TIGHTEN BOTH SCREWS.
6. USE THE 1/2" x 1" SPLICE FOR THE BASE BEAM ASSEMBLY, THE 1" x 1" SPLICE FOR THE SLIDING BEAM.
7. BY REMOVING ONE OR BOTH SCREWS AND SLIDING THE BEAM WITH RESPECT TO THE SPLICE YOU CAN INCREASE THE LENGTH OF THE OVERALL BEAM. THIS MUST BE DONE TO BOTH BEAMS FOR THE ALLDOLLY TO WORK PROPERLY. IN THIS WAY THE ALLDOLLY WIDTH MAY BE INCREASED OR DECREASE FROM 31 TO 41 INCHES.

NOTE: WHEN MODIFICATION IS COMPLETE AND THE ALLDOLLY IS RE-ASSEMBLED, IF THE SLIDING BEAM SHOULD STICK NEAR THE BOTTOM OF THE LEG. FIRST LOOSEN THE PHILIPS SCREWS FOR THE SPLICE TO FREE THE SYSTEM. DO NOT FORGET TO RE-TIGHTEN AFTER FREEING THE SLIDING BEAM.

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